3M

VentureClad[™] Insulation Jacketing Tapes 1577 Series:

1577СW • 1577СW-E • 1577СW-CM • 1577СW-CME 1577СW-BM • 1577СW-WM • 1577CW-WME • 1577CWT

| Technical Data | December, 2015 |
|---------------------|---|
| Product Description | A zero permability, all weather, multi-layered laminate coated with an aggressive cold weather acrylic adhesive, superior resistance to weathering, mold, UV and extreme environmental conditions. Designed for use as a vapor barrier for insulation cladding and jacketing applications. Available in both flat and embossed with many varities. Also available without adhesive. |
| Features | • Zero permeability vapor barrier for insulation cladding and jacketing applications |
| | Cold weather acrylic adhesive applies easily at temperatures as cold as -10°F (-23°C) Puncture and Tear resistant |
| | Self Adhesive material installs easily with no offsite fabrication required |
| | • Cuts and installs easily on-site, no special tools required |
| | • Flexible, strong, reinforced insulation cladding |
| | • 3M [™] VentureClad [™] Insulation Jacketing Tapes 1577CW and 1577CW-E are listed as cladding option for 3M [™] Interam [™] Endothermic Mat E-5A-4 (System meets UL1709 Standards - UL Design Number BYBU.XR202) |

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Typical Physical
PropertiesNote: The following technical information and data should be considered representative or
typical only and should not be used for specification purposes.

| Product | 1577CW | 1577CW-E | 1577CW-CM | 1577CW-CME | 1577CW-BM | 1577CW-WM | 1577CW-WME | 1577CWT |
|--|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|
| Color | Natural Aluminum | Natural Aluminum | Natural Aluminum | Natural Aluminum | Black | White | White | White |
| Embossed | No | Yes | No | Yes | No | No | Yes | No |
| Total Product Thickness (without Liner) | 7 mils (0.18mm) | 14.0 mils (0.36mm) | 8.0 mils (0.20mm) | 19.5 mils (0.50mm) | 8.0 mils (0.20mm) | 8.0 mils (0.20mm) | 19.5 mils (0.50mm) | 7.0 mils (0.18mm) |
| Peel Adhesion | 65 oz/in (18.0 N/25mm) |
| Shear Adhesion | >24 hrs@2.2 psi (>24 hrs@15.2 kPa) | >72 hrs@2.2 psi (>72 hrs@15.2 kPa) | >24 hrs@2.2 psi (>24 hrs@15.2 kPa) |
| Tensile Strength | 69 lb/in (312 N/25mm) | 70 lb/in (316 N/25mm) | 69 lb/in (312 N/25mm) | 44 lb/in (199 N/25mm) |
| Elongation | 80% | 80% | 80% | 80% | 80% | 80% | 80% | 0% |
| Service Temperature | -94° to 300°F (-70° to 149°C) | -94° to 300°F (-70° to 149°C) | -94° to 248°F (-70° to 120°C) | -94° to 248°F (-70° to 120°C | -94° to 300°F (-70° to 149°C) |
| Puncture | 25 lbs (111N) | 25 lbs (111N) | 35 lbs (155N) | 35 lbs (155N) | 30 lbs (133N) | 35 lbs (155N) | 35 lbs (155N) | N/A |
| Emmittance | 0.03 | 0.03 | N/A | N/A | 0.84 | 0.8 | 0.82 | 0.79 |
| WVTR | 0.00 perm |
| Chemical Resistance | Good | Good | Better | Better | Better | Better | Better | Best |

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Classifications

| Product | 1577CW | 1577CW-E | 1577CW-CM | 1577CW-CME | 1577CW-BM | 1577CW-WM | 1577CW-WME | 1577CWT |
|---|--------------|--------------|-----------|------------|-----------|-------------------------------|-------------------------------|---------|
| ASTM E84 Flame/Smoke Rating | | | 25/30 | 20/20 | 25/50 | 25/45 | 25/45 | 15/5 |
| UL723 Classified Flame/Smoke Rating (UL file #R10984) | 10/20 | 10/20 | | | | | | |
| ULC S102 Classification Flame/Smoke Rating | 25/25 | 25/25 | | | | 25/25 | | |
| Meets FDA Compositional requirements for indirect food contact (21 CFR 175.105 and 21CFR175.125; FDA: Indirect Food Additives: Adhesives and Components of coatings) | | | | | | х | х | х |
| Approved by Canadian Food Inspection Agency for use in food processing facilities as vapor barrier for insulation cladding and jacketing | | | | | | Х | х | Х |
| Contains Mold Inhibting Agents | | | | | | х | | |
| Passes ASTM C1338 Fungi Resistance Testing | Х | х | х | х | х | х | х | |
| U.S. Coast Guard Approval | 164.112/63/0 | 164.112/63/0 | | | | 164.112/1121/WCL MED029OTE | 164.112/1121/WCL MED029OTE | |
| IMO Resolution A653 (16) | Х | Х | | | | Х | Х | |
| IMO Resolution MSC61 (67) Annex 2 IMO Resolution MSC 61 (67) Annex 1 Part 2 and Annex 2 | Х | х | | | | х | х | |
| BS476 parts 6 & 7 Class "O" | Х | Х | | | | | | |
| DIN 4102-1 | Х | Х | | | | | | |
| SANS 10177 Opart 3 Class 1 | Х | х | | | | | | |
| NYC MEA | Х | х | | | | | | |
| Meets CINI 3.3-12 Requirement | Х | х | | | | | | |
| Japan Building Standard Law Article 2, Clause 9 | Х | Х | | | | | | |

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| Storage | Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40 to 50% relative humidity are recommended. | | | | | | |
|--|---|--|--|--|--|--|--|
| Shelf Life | To obtain best performance, use this product within 12 months from date of manufacture | | | | | | |
| Technical Information | The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed. | | | | | | |
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Industrial Adhesives and Tapes Division

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