## Polyco VP Adhesive

## specification data

Use: Bonding Polyco PVC Jacket.

**Color:** White and Clear. **Base:** PVC Resin.

Volatile Material: Tetrahydrofuran, cyclohexanone.

% Solids: 15%. Viscosity: 1200 CPS.

Bonding Time: 20% strength immediately.

80% within 2 hours. 100% within 24 hours.

Shelf Life: 1 year.

Solvents for Clean Up: MEK (Methylethylkeytone).

**Service Temperature:** –25° to 140°F.

**Application Temperature:** 40°F - 90°F. Below 40 degrees the adhesive will take longer to dry. Above 90° you have to apply and assemble the parts quickly to keep them from drying out before assembly.

Flash Point: -7° F.

**Waybill Notation:** Cement N.O.S. (Red Label Required). Conforms to ASTM D-2564. NSF and USDA Approved

## **Precautions**

**Extremely Flammable.** Do not use in confined areas as high concentration of vapors may be harmful.



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